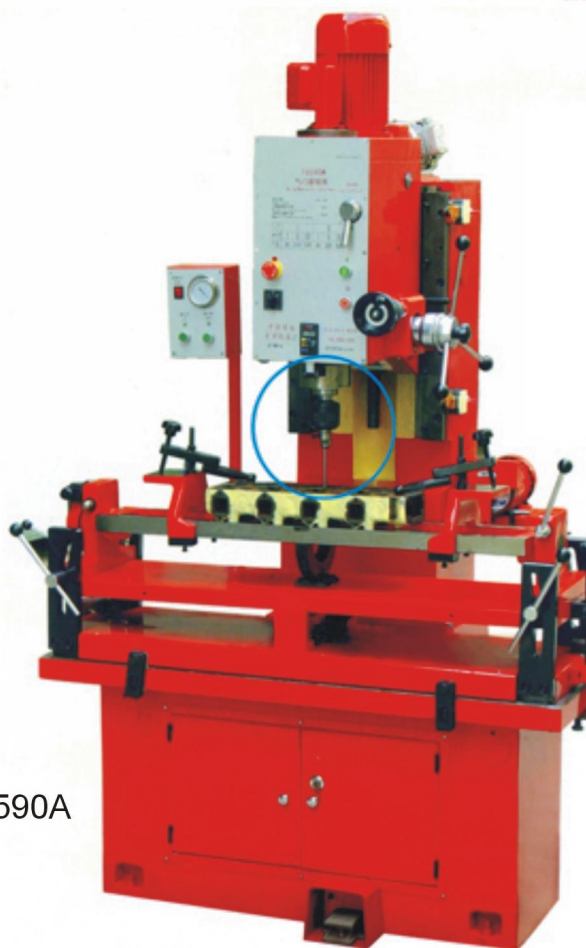


Features

The machine tool suits the needs of various cylinder cover for every engine. It adopts the air-floating work table. When equipped with all sorts of tools. It can manufacture the gas valve seats hole for cylinder cover with various angles. When equipped with boring-drilling tools, it can bore, drill, ream the pipe seats hole for gas valve or repair it

特征:

本机床适用于各类发动机缸盖，采用气浮工作台、配备了各种工装器具，可加工各类角度的缸盖气门座孔，配备钻镗工具后，可进行镗、钻、扩铰气门座圈孔、气门导管座孔或铰修气门导管孔。



T8590A

Main specifications

Model	T8590A	T8590B
Boring diameter 镗孔直径	Φ20-Φ90 mm	
Spindle speed range 主轴转速范围	55, 85, 210, 320, 370, 550 rpm	15-800 rpm
Spindle travel 主轴行程	180 mm	
Distance from spindle axis to guideway surface 主轴中心线到导轨表面的距离	270 mm	
Max. distance from end of spindle to working table 主轴端部到工作台的最大距离	750 mm	
Moving speed of machine head 主轴箱移动速度	512 mm	
Cylinder head fixture movement on the table	Cross 横向	120 mm
	Longitudinally 纵向	860 mm
Main motor power 主电机功率	1.1/0.85 kw 1400/950 rpm	
Machine overall dimensions 外型尺寸	1300x800x1930 mm	
Machine packing size 包装尺寸	1700x1100x2000 mm	
N.W./G.W.净重、毛重	1200/1400 kg	

Accessories:



Convenient and precision cutter adjusting.



One angle cutter and multi-angle cutter can bore 3 angles at the same time. Finishing will be high precision and smooth surface.



Standard (dia. Φ 6.95-Φ 12.05) and special pilots can be chosen which is use for all kinds of valve guide.



Some tools



Cutter grinder



Valve seats grinder (optional equipment)